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**STUDIES ON THE FLUORODERIVATIVES OF SILICATE  
MINERALS WITH LAYERED STRUCTURE  
I. SOME ASPECTS OF THE REACTION OF KAOLINITE WITH  
FLUORIDE SOLUTIONS**

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**Abstract.** The mechanism of the action of ammonium fluoride solutions on the crystal lattice of kaolinite has been investigated. Special attention has been paid to the process of kaolinite degradation in fluoride solutions and to the crystallochemical character of the resultant reaction products. A method of determining the degree of degradation of the surficial zones of the kaolinite crystallite aggregates involving measurements of the intensity ratio of the reflections 001 and 002 has been suggested.

### INTRODUCTION

The paper presents the data yielded by a study of the degradation of kaolinite caused by the action of ammonium fluoride solutions. The effect of alkaline fluoride solutions on silicates with layered structure was investigated by several authors (Dickman, Bray 1941; Samson 1952; Romo, Roy 1957; Fijał, Ziętkiewicz 1968, 1969; Hübner 1969). Yet, their works dealt with the ionic substitution  $\text{OH}^-/\text{F}^-$  and the procedures adopted in the investigations of those phenomena rather than with the crystallochemical character of the degraded mineral substances obtained as products of the reaction with fluorides. These problems are the subject of the present paper.

It is well known that the reaction of fluoride solutions with clay and other minerals containing hydroxyl groups is attended by an increase in alkalinity of the solution due to the  $\text{OH}^-$  groups passing to the liquid phase. This process may be accounted for both by the substitution of  $\text{OH}^-$  by  $\text{F}^-$  and by the decomposition of the mineral structure. These pheno-

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mena are accompanied by degradation of minerals (amorphization), leaching of some ions from the crystal lattice, and by the rise of secondary phases formed from the products of mineral decomposition. Applying a combination of phase and chemical methods, it is possible to predict the probability of occurrence of each type of reaction or the simultaneity of their occurrence. Infrared absorption spectroscopy proved to be particularly useful for this purpose since it permits to follow the progress of the reaction of mineral phases with fluoride solutions and to evaluate quantitatively the substitution processes (Romo, Roy 1957; Fijał, Ziętkiewicz 1968, 1969).

## EXPERIMENTAL PROCEDURE

The analyses were carried out on an almost monomineral kaolinite sample obtained by elutriation of kaolinite clay derived from the Jegłowa deposit. X-ray examinations have revealed only a slight admixture of illite and quartz.

This material was treated with  $\text{NH}_4\text{F}$  solutions under different conditions. The effect of the fluoride solution concentrations, the time of the process and of temperature on the course of reaction was determined. The following concentrations of  $\text{NH}_4\text{F}$  solution were used: 0.5, 1.0, 1.5, 2.0 and 3.0 n. The character of structural changes was recorded as the activation time was prolonged. The effect of temperature on the process of kaolinite decomposition was investigated at 20 and 50°C.

The progress of the reactions was followed using X-ray, infrared spectroscopic and electron microscope methods.

## EXPERIMENTAL DATA

### a) X-ray examinations

X-ray investigations were carried out on the TUR-M61 diffractometer. The character of the structural changes in kaolinite occurring in the course of reaction with ammonium fluoride was determined, and the secondary phases formed in this process were identified.

X-ray diffraction patterns of a non-treated sample and those fluorinated with 1.5 n  $\text{NH}_4\text{F}$  solution for 1, 3, 5 and 15 hours at 50°C (Fig. 1 a—e) were taken. To investigate the relative changes in the intensity of reflections coming from different lattice planes in the structure of kaolinite, samples were prepared so as to eliminate the effect of preferred orientation of kaolinite flakes on the intensity of 001 reflections. Accordingly, kaolinite samples with a 20% addition of powdered cork (fraction < 230  $\mu$ ) were prepared.

As appears from the diffraction patterns, the intensity of kaolinite reflections gradually decreases as the reaction time is prolonged. This evidences on one hand that the degradation of the structure of kaolinite (its amorphization) is advancing and, on the other, that kaolinite becomes solubilized, which enables the formation of secondary phases. Changes in the intensity of the reflections 001, 020 and 002 were observed. The in-

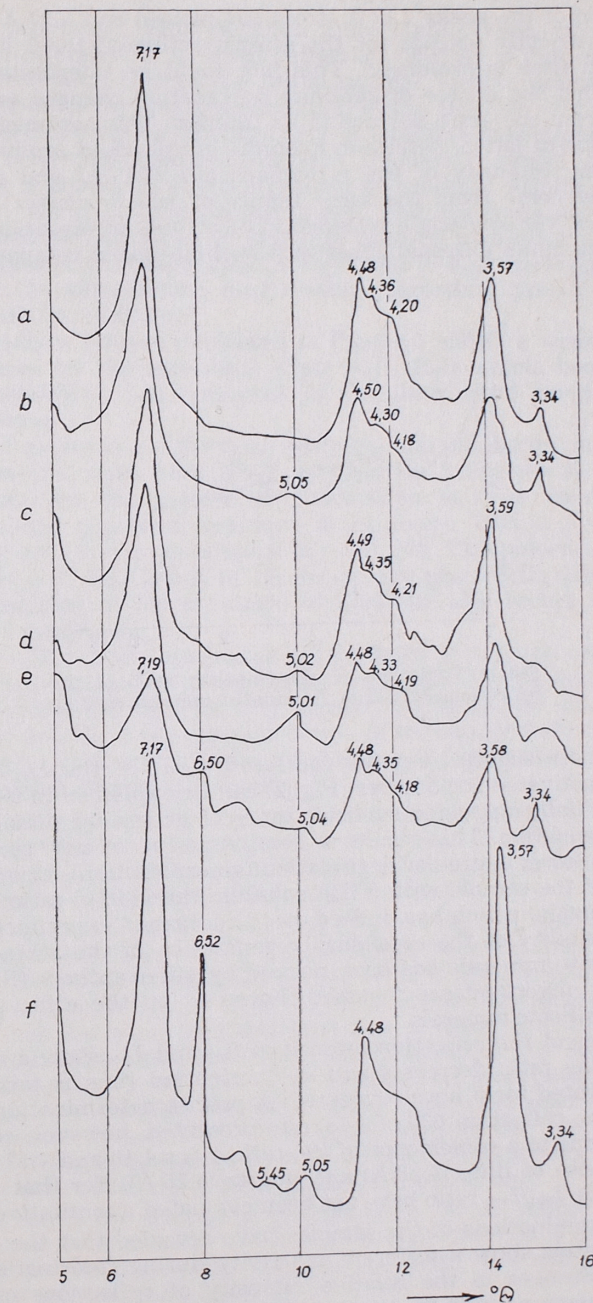


Fig. 1. X-ray diffraction patterns  
a — initial kaolinite sample (from Jegłowa), b—e — kaolinite samples fluorinated with 1.5 n  $\text{NH}_4\text{F}$  solution at 50°C for 1, 3, 6 and 15 hour, respectively, f — kaolinite sample fluorinated with 1.5 n  $\text{NH}_4\text{F}$  solution for 3 months at 20°C



tensity ratio of the peaks 7.17 Å (from 001 planes) and 3.57 Å (002) decreases systematically (except for the sample activated for 5 hours) as the fluorination time is prolonged. This fact could be interpreted on an assumption that the degree of kaolinite degradation changes as the process advances from the grain surface to its interior. This assumed gradient of concentration of lattice defects in kaolinite grains could produce the differences in the intensity of the reflections 001 (7.17 Å) and 002 (3.57 Å), though they come from the same family of lattice planes. It has been assumed that the low-angle reflection 001 affords information on the ordering of the more external zones in a kaolinite grain compared with the reflection 002.

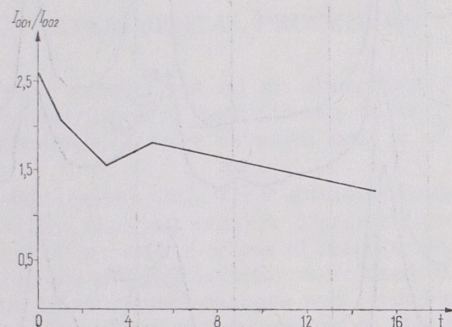


Fig. 2. Variations in the intensity ratio of the reflections 001/002 of fluorinated samples vs. time

The authors suggest that the increased value of the  $I_{001}/I_{002}$  ratio in the sample activated for 5 hours (Fig. 2) can be explained in the following way: the initially degraded surficial zones of grains are dissolved due to further fluorination. This results in local exposure of new surface layers that show a lower degree of degradation (amorphization). Upon prolonged treatment of the sample with  $\text{NH}_4\text{F}$  solution, the  $I_{001}/I_{002}$  ratio is expected to increase again, which has, indeed, been confirmed experimentally.

The possibility of the secondary regeneration of the surface zones of aluminosilicate minerals has been noticed by other authors (Ferrel, Grim 1967). Their investigations focussed, however, on the effect of alkaline medium on silicate minerals.

The ratios of the reflection intensities  $I_{001}$  and  $I_{002}$  show a similar tendency, i.e. the ratio decreases as the fluorination time is prolonged, the sample activated for 5 hours excepted. A precise determination of the intensity of the reflection 020 of kaolinite presented, however, considerable difficulties due to a coincidence of the reflections 4.48 and 4.17 Å of kaolinite with those of illite (4.50 Å) and quartz (4.25 Å). For that reason, variations in the  $I_{001}/I_{020}$  ratio have not been evaluated quantitatively.

X-ray examinations of the samples have revealed that the constituent silicate minerals show a different reactivity during fluorination. A comparison of changes in the relative intensity of reflections of kaolinite, illite and quartz permits to determine the degree of degradation of these minerals under the influence of  $\text{NH}_4\text{F}$ . The highest reactivity is shown by kaolinite, the reflections of which disappear systematically as the activa-

tion time is prolonged. Illite is much more stable; even after 15-hour activation the intensity of its basal reflection (9.95 Å) is only slightly lowered compared with that of the initial sample. Quartz practically does not decompose at the applied concentration of the fluoride solution (1.5 n). The pronounced decrease in the intensity of kaolinite reflections, with the intensity of illite and quartz reflections remaining almost unchanged, indicates that degradation of the structure of kaolinite results in the formation of an X-ray-amorphous substance. The reactions of dissolution of the degraded surface zones of kaolinite proceed parallel with this process. This makes the complex ions  $[\text{AlF}_6]^{3-}$  and  $[\text{SiF}_6]^{2-}$  pass to the liquid phase, which, in consequence, may produce secondary phases — fluoroaluminates and fluorosilicates.

The diffraction pattern presented in Figure 1 shows a weak reflection 6.50 Å produced by the secondary phase  $\text{AlF}_3 \cdot \text{H}_2\text{O}$  which, because of its low water solubility, has remained in the fluorinated samples despite repeated washing.

Figure 1 f presents a diffraction pattern obtained during activation of a kaolinite sample with 1.5 n  $\text{NH}_4\text{F}$  solution for 3 months at 20°C. This pattern shows that the process of fluorination in these conditions also tends to produce degraded structure in kaolinite. This is evidenced by the intensity ratio of the reflections 001 and 002. The presence of the reflections 6.50, 5.45 and 5.05 Å of the secondary phase  $\text{AlF}_3 \cdot \text{H}_2\text{O}$  indicates that decomposition of the structure of kaolinite also occurs under low-temperature conditions.

It appears then that fluorination of kaolinite at a given concentration of fluoride solution in low-temperature conditions (20°C) and at an elevated temperature (50°C) gives very similar results despite essential differences in the length of the reaction times. It follows, therefore, that temperature has no vital effect on the mechanism of fluorination process but, on the other hand, affects appreciably the reaction rate.

#### b) Infrared spectroscopic investigations

Infrared spectroscopic investigations were carried out on the C. Zeiss UR-10 spectrophotometer using KBr disks. Spectra of oriented preparations obtained by sedimentation were also recorded.

Infrared spectroscopic analysis was to yield data on the character of chemical reactions of alkaline fluoride solutions with kaolinite. It is worth noting that spectroscopic analyses permit to view the fluorination process in a slightly different aspect than X-ray examinations. In the spectra of fluorinated samples there is a superposition of absorption bands coming both from crystalline and amorphous constituents of the sample, while X-ray investigations yield, naturally, no data on amorphous substance. Moreover, passing through the preparation that is transparent to it, an infrared radiation beam affords information both on the internal and external zones of kaolinite grains, whereas X-ray diffractometry yields more or less exact data on the more surficial zones of grains only.

Figure 3 shows the absorption spectra of the initial sample of kaolinite (a) and of those treated with 1.5 n  $\text{NH}_4\text{F}$  solution for 1, 3, 5 and 15 hours, respectively (b—e); it presents also the spectrum of a sample activated with 3n  $\text{NH}_4\text{F}$  solution for 3 hours (f).

Fluorination produces several changes in the absorption spectra of fluoride-treated samples. Yet, a similarity of the spectra of fluorinated samples (Fig. 3 b—e) and that of the initial samples (Fig. 3 a) implies that



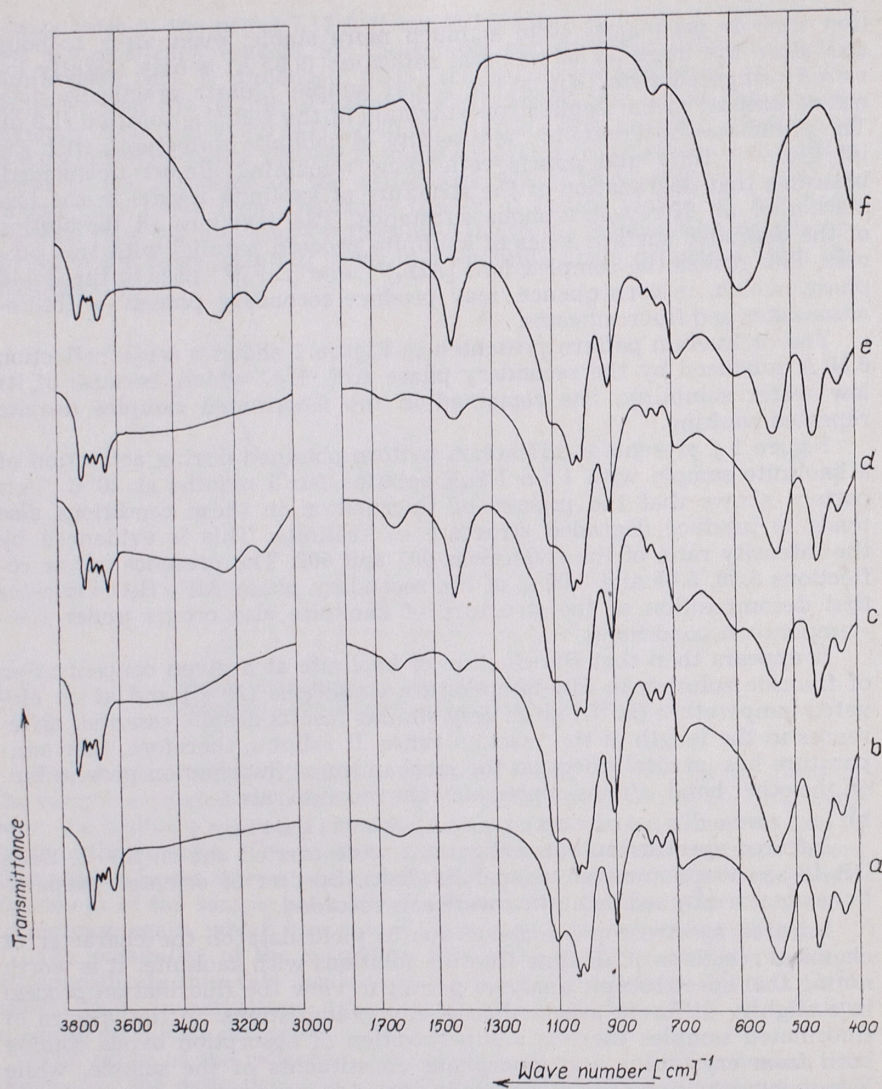


Fig. 3. Infrared absorption spectra

*a* — initial kaolinite sample (from Jegłowa), *b–e* — kaolinite samples fluorinated with 1.5 n  $\text{NH}_4\text{F}$  solution at 50°C for 1, 3, 5 and 15 hour, respectively, *f* — kaolinite sample fluorinated with 3 n  $\text{NH}_4\text{F}$  solution for 3 hour

the original character of the structure of kaolinite becomes only modified during that process. A decrease in the intensity of the valence ( $\approx 3600\text{ cm}^{-1}$ ) and deformation ( $920\text{ cm}^{-1}$ ) bands of OH groups in the spectra of fluorinated samples is a characteristic indicator of the process of substitution and degradation of the structure of kaolinite. Measure-

ments of the intensity of these bands as the activation time is prolonged make it possible to evaluate quantitatively the intensity of substitution and degradation processes in kaolinite.

Changes in  $\nu_3$  vibrations of the  $\text{SiO}_4$  tetrahedra in the range of  $1000\text{--}1200\text{ cm}^{-1}$  have also been recorded. The band  $1120\text{ cm}^{-1}$  decreases almost systematically in intensity with time. Simultaneously, the  $\nu_3$  bands become slightly broadened towards higher wave numbers. On the slope of these bands at  $1160\text{--}1300\text{ cm}^{-1}$ , a bending of the spectral line with the maximum about  $1200\text{ cm}^{-1}$  appears, being particularly conspicuous in the spectrum of the sample fluorinated for 15 hours (Fig. 3 *e*). In the spectra of fluorinated samples the band  $535\text{ cm}^{-1}$  produced by Al—O vibrations lowers its intensity, and so does the band  $755\text{ cm}^{-1}$  produced by Si—O—Al vibrations, though its intensity is also affected by coincidence with the broad Al—F band.

All the above changes should be attributed to the disarrangement of the structure of the octahedral and tetrahedral sheets of kaolinite during fluorination. They may be due to both the removal of  $\text{Al}^{3+}$  ions from the octahedral sites and the breaking of Si—O—Al oxygen bridges binding the octahedral sheet with the tetrahedral one in the layers.

Apart from the above changes in the absorption bands corresponding to kaolinite, additional bands have been noted in the spectrum. These are: a broad band with the maximum at  $605\text{ cm}^{-1}$ , which coincides with the kaolinite maxima in the range of  $500\text{--}750\text{ cm}^{-1}$ , and intensive (particularly in spectra *d* and *e*) bands produced by valence and deformation vibrations of  $\text{NH}_4^+$  ions ( $3130$ ,  $3240$  and  $1435\text{ cm}^{-1}$ ). It should be assumed that the appearance of these bands is due to an admixture of insoluble ammonium fluoroaluminate of the  $(\text{NH}_4)_3\text{AlF}_6$  type in the samples since the band  $605\text{ cm}^{-1}$  is most likely produced by vibrations of the Al—F bonds. X-ray examinations failed however to reveal the presence of any phase containing  $\text{NH}_4^+$ . The authors assume, therefore, that the bands in question are primarily due to the presence of amorphous ammonium fluoroaluminate in the fluorinated samples. Independently of this, the Al—F bonds form very likely as a result of ionic substitution and degradation of kaolinite. Substitution processes cause the  $\text{OH}^-$  group bonded with  $\text{Al}^{3+}$  to be replaced by  $\text{F}^-$  ion, whereas degradation brings about the breaking of Si—O—Al oxygen bridges. The breaking of this bond by  $\text{F}^-$  ions may be attended by the formation of the unstable transitional system  $\text{Si—O}^{(-)}$ , which is an active electrodonor centre with an excess of negative charge. The unsaturated oxygen bond could react with the alkaline  $\text{NH}_4^+$  cation supplied by the fluoride solution to form Si—O— $\text{NH}_4$  bond, the presence of which should be expected in the surficial degraded zones of kaolinite flakes.

The spectrum of kaolinite treated with 3 n  $\text{NH}_4\text{F}$  solution for 3 hours (Fig. 3 *f*) is different from the spectra of kaolinite and its fluoroderivatives shown in Figure 3 *a–e*. The analysis of this spectrum attests to the complete transformation of the structure of kaolinite (disappearance of all the basal absorption bands of this mineral) with the simultaneous formation of secondary phases, i.e. ammonium fluoroaluminates and fluoro-silicates. In the range of  $400\text{--}800\text{ cm}^{-1}$ , bands produced by Al—F ( $580\text{ cm}^{-1}$ ) and Si—F ( $740$ ,  $480\text{ cm}^{-1}$ ) vibrations may be observed. In the range of higher wave numbers, absorption maxima due to deformation



vibrations N—H of  $\text{NH}_4^+$  (1400—1500, 3100—3400  $\text{cm}^{-1}$ ) have been recorded. On the basis of comparative data (Nyquist, Kagel 1971) ammonium cryolite  $(\text{NH}_4)_3\text{AlF}_6$  and bararite  $(\text{NH}_4)_2\text{SiF}_6$  have been identified.

Some additional data on the mechanism of kaolinite fluorination are yielded by an analysis of the spectra of oriented preparations in the range of valence vibrations of the  $\text{OH}^-$  groups. Publications dealing with the investigations of oriented nontreated samples (Serratos, Bradley 1958; Serratos, Hidalgo, Vinas 1962; Wolff 1963) and fluorinated ones (Hübner 1969) consider the possibility of determining on that basis the orientation of dipoles of the  $\text{OH}^-$  groups in the crystal lattices of layered silicates. The intensity of absorption bands corresponding to valence vibrations of the  $\text{OH}^-$  groups is, as is well known, a function of the angle between the bond

direction and the vibration plane of the electric vector of the incident infrared radiation.

In the absorption spectrum of kaolinite, some types of hydroxyl groups may be distinguished. These are:

1) groups inclined at a small angle to the flake surfaces, almost unbounded (free of hydrogen bonds), with the absorption maximum about 3700  $\text{cm}^{-1}$ ,

2) groups deflected towards vacancies in octahedral sites with the maximum 3625  $\text{cm}^{-1}$ ,

3) groups involved in the inter-layer hydrogen bonds with the maxima 3655 and 3675  $\text{cm}^{-1}$ .

The maximum 3700  $\text{cm}^{-1}$  shows distinct absorption anisotropy. Figure 4 presents the spectra of non-treated kaolinite samples oriented at an angle of  $0^\circ$  (curve 4 a) and  $45^\circ$  (curve 4 b) with respect to the incident infrared radiation beam (the surface of kaolinite flakes is perpendicular to that beam). In the first case the intensity of the band 3700  $\text{cm}^{-1}$  nearly equals that of the band 3625  $\text{cm}^{-1}$ , whereas in the second case it is evidently higher. This indicates that the orientation of these hydroxyl groups is close to the direction perpendicular to the surface of kaolinite flakes (planes 001).

The spectra of the fluorinated oriented kaolinite samples (orientation  $0^\circ$  — curve 4 c,  $45^\circ$  — curve 4 d) show a similar variability as those discussed above. It is interesting to note, however, that at an orientation

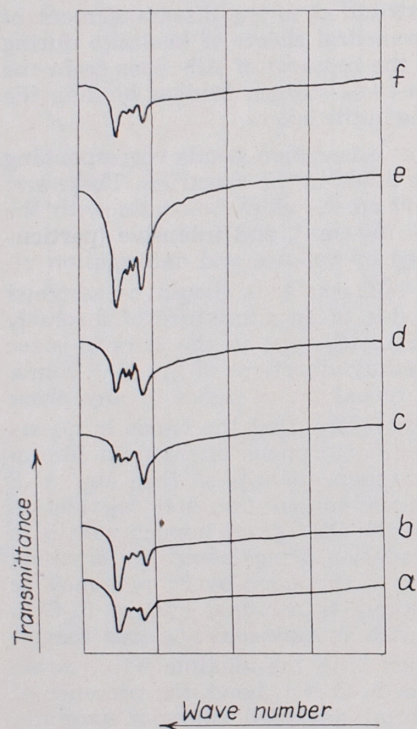


Fig. 4. A comparison of absorption bands of hydroxyl groups of non-treated and fluorinated kaolinite samples a — of non-treated (sample oriented at an angle of  $0^\circ$ ), b — of non-treated (sample oriented at an angle of  $45^\circ$ ), c — of fluorinated (sample oriented at an angle of  $0^\circ$ ), d — of fluorinated (sample oriented at an angle of  $45^\circ$ ), e — of non-treated (non-oriented sample), f — of fluorinated (non-oriented sample)

of  $0^\circ$ , the intensity of the band 3700  $\text{cm}^{-1}$  compared with that of the band 3625  $\text{cm}^{-1}$  is much lower than on curve 4 a. This evidences that fluorination, involving incorporation of  $\text{F}^-$  ions into the crystal lattice of kaolinite, produces changes in the orientation of hydroxyls due to disturbance of the crystal field forces of this mineral. An analysis of the spectra 4 c and 4 d shows that the  $\text{OH}^-$  dipoles in partly fluorinated kaolinite assume an orientation almost perpendicular to the direction of 001 planes.

For comparison's sake, the spectra of random non-treated (Fig. 4 e) and fluorinated (Fig. 4 f) kaolinite samples, obtained using KBr disks, are presented. It is evident from the spectra that, though fluorination lowers the intensity of the bands of hydroxyl groups (their number in the structure of kaolinite decreases due to, e.g. substitution), the intensity ratio of the two bands (3625 and 3700  $\text{cm}^{-1}$ ) remains unchanged.

### c) Electron microscope investigations

The investigations were carried out by means of Tesla electron microscope, using an accelerating voltage of 100.000 V and a range of magnifications from 10.000 to 30.000 $\times$ . Electron micrographs were made using powder and replica\* techniques. The observations were to determine the effect of fluorination on the morphology of kaolinite grains. Electron diffraction patterns served as a basis for the identification of crystalline phases and the investigation of the process of amorphization of kaolinite.

The investigations were performed on non-treated kaolinite samples and those fluorinated for 5 and 15 hours with 1.5 n  $\text{NH}_4\text{F}$  and for 8 hours with 2 n  $\text{NH}_4\text{F}$  solution.

Electron micrographs of the initial kaolinite sample (Phots 1, 2) show the morphology of kaolinite flakes and polycrystalline aggregates. Single kaolinite grains have frequently a hexagonal habit (Phot. 1) and are usually sharp-edged.

5-hour fluorination (Phots 3, 4) produces profound changes in the morphology of grains, disarranging their structure. Photograph 3 shows the loosening of polycrystalline aggregates caused by fluorination. Most degraded are the marginal parts which, as shown by electron diffraction studies, became completely amorphized. On the edges of monocrystalline kaolinite flakes, characteristic etchings appear (Phot. 4). After 15-hour activation these transformations become intensified (Phots 5, 6). Photograph 5 shows the transformations occurring in a single kaolinite flake; the presented fluorination product does not cause electron diffraction since it is completely amorphous. The kaolinite crystal visible on Photograph 6 as a rod was also transformed this way. Electron microscope and, above all, diffraction investigations evidence directly the progress of amorphization processes resulting from zonal dissolution and removal of ions from the crystal lattice of kaolinite.

Some pertinent data on the mechanism of fluorination process are yielded by the study of electron micrographs made by replica technique. Photograph 7 shows the surface morphology of kaolinite crystallite aggregates that form complexes with parallel intergrowths according to the direction of 001 planes. Electron micrographs of fluorinated samples (Phot.

\* Electron microscope investigations by means of replica technique were performed at the Greifswald University (GDR), Sektion Geologische Wissenschaften.



8) reveal that fluorination at a relatively high concentration of fluoride (2n NH<sub>4</sub>F solution — 8 hours) results in local dissolution of the kaolinite grain surfaces (etching figures).

## DISCUSSION

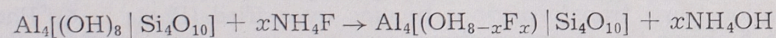
The reactions of kaolinite with ammonium fluoride solutions have been investigated. The effect of time, concentration and temperature on the structural transformations of this mineral has been analysed.

It has been found that the reactions: mineral phase — alkaline fluoride solution have a complex character. The process in question may involve stoichiometric substitution of OH<sup>-</sup> by F<sup>-</sup> ions but also degradation (amorphization) and decomposition of the mineral with the formation of new chemical compounds containing fluorine (fluorosilicates and fluoroaluminates). In either case the processes are accompanied by an increase in alkalinity of the solution due to the introduction of hydroxyl groups. It has been noticed that the reactions of ionic substitution and decomposition of the crystal lattice (degradation) of kaolinite proceed, as a rule, simultaneously, their intensity depending evidently on the reaction conditions.

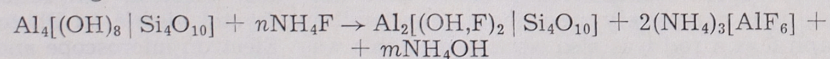
It will be readily noticed that the prime factor affecting the mechanism of kaolinite fluorination is the concentration of fluoride solutions. When analysing (by infrared spectroscopy) the influence of the concentration of ammonium fluoride solutions (0.5, 1.0, 1.5, 2.0 and 3.0 n) on the fluorination process, it has been found that at low concentrations (up to 1.0 n) stoichiometric substitution of OH<sup>-</sup> by F<sup>-</sup> ions prevails. This reaction involves a decrease in the intensity of kaolinite absorption bands that correspond to hydroxyl groups. The other bands remain unchanged. During fluorination at low concentrations, only a trace amount of Al<sup>3+</sup> ions are leached from the octahedral sheet of kaolinite. Fluorination at higher concentrations of fluoride solutions (above 1 n) results in degradation and then decomposition of the structure of kaolinite.

The two types of kaolinite fluorination reactions may be expressed in simplified form as follows:

— ionic substitution:



— degradation of the structure (decomposition):



The rise of ammonium cryolite (NH<sub>4</sub>)<sub>3</sub>AlF<sub>6</sub> is due to leaching of aluminium from the octahedral sheets, which seem to react more readily with F<sup>-</sup> ions than the silicon-oxygen tetrahedral sheets. The reaction begins presumably with the replacement of OH<sup>-</sup> groups by fluorine followed by substitution of O<sup>2-</sup> ions, which involves the breaking of Al-O-Si oxygen bridges. The aluminium ion that has passed to the solution appears as the complex ion [AlF<sub>6</sub>]<sup>3-</sup>, which combines to form the relatively sparingly soluble ammonium cryolite.

X-ray investigations (a comparison of the intensity ratios  $I_{001}/I_{002}$  and  $I_{001}/I_{020}$ ) make it possible to determine how far advanced the degradation processes are. It has been found that degradation of the structure of kaolinite

in fluoride solutions concerns primarily the surface zones of grains, the concentration of defects due to fluorination decreasing in the deeper zones. Basing on the variations in the  $I_{001}/I_{002}$  ratio with time (Fig. 2), the present authors assume that, as a result of further fluorination, the initially degraded (amorphized) surface zone of grains is dissolved, thus rendering accessible the underlying layers. The process of dissolution (etching) of some areas on the surfaces of kaolinite grains has been investigated and confirmed by electron microscope studies using the replica technique.

It is assumed on the basis of infrared spectroscopic analyses that in the degraded fragments of the structure of kaolinite there rise electrodonor centres (due to the breaking of the Si-O-Al oxygen bridges), capable of binding NH<sub>4</sub><sup>+</sup> ions with the formation of a bond of the Si-O-NH<sub>4</sub> type.

Moreover, the effect of substitution and degradation in the structure of kaolinite on the orientation of hydroxyl groups coordinated by Al<sup>3+</sup> ions has been investigated by means of infrared spectroscopy. A change in the spatial orientation of the OH<sup>-</sup> dipoles, i.e. their deflection in the direction almost perpendicular to the surface of kaolinite flakes, has been noted.

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**Z BADAŃ NAD FLUOROPROCHODNYMI  
MINERAŁÓW KRZEMIANOWYCH O STRUKTURZE PAKIETOWEJ  
I. NIEKTÓRE ASPEKTY ODDZIAŁYWANIA KAOLINITU  
Z ROZTWORAMI FLUORKÓW**

Streszczenie

Określano charakter przeobrażeń strukturalnych kaolinitu pod wpływem roztworów fluorku amonowego. Szczególną uwagę zwrócono na przebieg procesów degradacji jakim ulega sieć krystaliczna tego minerału oraz na określenie krystalochemicznej natury powstających produktów reakcji. Stosowano metody rentgenowskie, spektroskopowe w podczerwieni i elektronograficzne. Stwierdzono wpływ stężeń roztworów fluorku na mechanizm procesu fluorowania kaolinitu. Przy wyższych stężeniach (powyżej 1 n) obok procesu substytucji grup  $\text{OH}^-$  przez jony  $\text{F}^-$ , przebiegają głównie reakcje degradacji struktury minerału prowadzące do strefowego rozpuszczania się ziarn kaolinitu. Zaproponowano metodykę określania stopnia degradacji powierzchniowych stref agregatów krystalitów kaolinitu poprzez pomiar stosunku intensywności refleksów 001 i 002.

OBJAŚNIENIA FIGUR

Fig. 1. Dyfraktogramy rentgenowskie

a — wyjściowa próbka kaolinitu (z Jegłowej), b, e — próbki kaolinitu fluorowane 1,5 n roztworem  $\text{NH}_4\text{F}$  w temperaturze  $50^\circ\text{C}$  w czasie odpowiednio: 1, 3, 5 i 15 godz., f — próbka kaolinitu fluorowana przez okres 3 miesiące 1,5 n roztworem  $\text{NH}_4\text{F}$  w temperaturze  $20^\circ\text{C}$

Fig. 2. Zmienność stosunku intensywności refleksów 001/002 próbek fluorowanych, podana w funkcji czasu

Fig. 3. Widma absorpcyjne w podczerwieni

a — próbka wyjściowa kaolinitu (z Jegłowej), b, e — widma próbek fluorowanych 1,5 n roztworem  $\text{NH}_4\text{F}$  w temperaturze  $50^\circ\text{C}$  w czasie odpowiednio 1, 3, 5 i 15 godz., f — próbka kaolinitu fluorowana przez okres 3 godz. 3 n roztworem  $\text{NH}_4\text{F}$

Fig. 4. Porównanie przebiegu pasm absorpcji grup hydroksylowych próbek naturalnych i fluorowanych kaolinitu

a — naturalnego (preparat zorientowany pod kątem  $0^\circ$ ), b — naturalnego (preparat zorientowany pod kątem  $45^\circ$ ), c — fluorowanego (preparat zorientowany pod kątem  $0^\circ$ ), d — fluorowanego (preparat zorientowany pod kątem  $45^\circ$ ), e — naturalnego (preparat nieorientowany), f — fluorowanego (preparat nieorientowany)

OBJAŚNIENIA FOTOGRAFII

Fot. 1. Obraz elektronowy heksagonalnej blaszki kaolinitu z Jegłowej przed fluorowaniem. Pow.  $\times 23\ 000$

Fot. 2. Obraz elektronowy polikrystalicznych agregatów kaolinitu z Jegłowej przed fluorowaniem. Pow.  $\times 32\ 000$

Fot. 3. Obraz elektronowy agregatu kaolinitu po 5-godzinnym fluorowaniu w 1,5 n roztworze  $\text{NH}_4\text{F}$ . Pow.  $\times 15\ 000$

Fot. 4. Obraz elektronowy blaszek kaolinitu po 5-godzinnym fluorowaniu 1,5 n roztworem  $\text{NH}_4\text{F}$ . Pow.  $\times 10\ 000$

- Fot. 5. Obraz elektronowy monokrystalicznej blaszki kaolinitu po 15-godzinnym fluorowaniu w 1,5 n roztworze  $\text{NH}_4\text{F}$ . Pow.  $\times 17\ 500$   
 Fot. 6. Elektronogram pojedynczej wytrawionej blaszki kaolinitu (widocznej jako pręcik) po 15-godzinnym fluorowaniu w 1,5 n roztworze  $\text{NH}_4\text{F}$ . Pow.  $\times 20\ 000$   
 Fot. 7. Replika agregatów naturalnego kaolinitu z Jegłowej o równoległym typie wzrostów. Pow.  $\times 12\ 000$   
 Fot. 8. Obraz elektronowy (wykonany techniką replik) agregatów kaolinitu fluorowanych przez 8 godzin w 2 n roztworze  $\text{NH}_4\text{F}$ . Pow.  $\times 16\ 000$

Ежи ФИЯЛ, Марек ТОКАЖ

**ИССЛЕДОВАНИЕ ФТОРПРОИЗВОДНЫХ СИЛИКАТНЫХ  
МИНЕРАЛОВ С ПАКЕТОЧНОЙ СТРУКТУРОЙ  
I. НЕКОТОРЫЕ АСПЕКТЫ ВЗАИМОДЕЙСТВИЯ КАОЛИНИТА  
С РАСТВОРАМИ ФТОРИДОВ**

Резюме

Исследовался характер структурных изменений каолинита под влиянием растворов фторида аммония. Детально анализировался процесс разрушения кристаллической решетки этого минерала и исследовалась кристаллохимическая природа образующихся продуктов реакции. Применялись рентгеновские, ИК-спектроскопические и электронографические методы анализа. Констатировано, что концентрация фтористых растворов влияет на механизм процесса фторирования каолинита. При высоких концентрациях (выше 1 n), кроме замены групп  $\text{OH}^-$  ионами  $\text{F}^-$  происходят в основном реакции разрушения структуры минерала, вызывающие зональное растворение частиц каолинита. Предлагается методика определения степени разрушения поверхностных зон кристаллитовых агрегатов каолинита путем замера отношения интенсивности рефлексов 001 и 002.

ОБЪЯСНЕНИЯ К ФИГУРАМ

Фиг. 1. Рентгеновские дифрактограммы

a — исходный образец каолинита из залежи Еглова, б—е — образец каолинита после фторирования 1,5 n раствором  $\text{NH}_4\text{F}$  в температуре  $50^\circ\text{C}$ , в течение (соответственно) 1, 3, 5 и 15 часов, f — образец каолинита после фторирования 1,5 n раствором  $\text{NH}_4\text{F}$  в температуре  $20^\circ\text{C}$  в течение 3 месяцев

Фиг. 2. Изменения отношений интенсивности рефлексов 001/002 фторированных образцов в зависимости от времени

Фиг. 3. ИК-спектры поглощения

a — исходный образец каолинита из залежи Еглова, б—е — образец каолинита после фторирования 1,5 n раствором  $\text{NH}_4\text{F}$  в температуре  $50^\circ\text{C}$ , в течение (соответственно) 1, 3, 5 и 15 часов, f — образец каолинита после фторирования 3 n раствором  $\text{NH}_4\text{F}$  в течение 3 часов

Фиг. 4. Сопоставление линий поглощения гидроксильных групп естественных и фторированных образцов каолинита

a — естественного (preparat ориентированный под углом  $0^\circ$ ), б — естественного (preparat ориентированный под углом  $45^\circ$ ), c — фторированного (preparat ориентированный под углом  $0^\circ$ ), d — фторированного (preparat ориентированный под углом  $45^\circ$ ), f — естественного (preparat неориентированный), f — фторированного (preparat неориентированный)



- Фото 1. Электронный вид гексагональной чешуйки каолинита из залежи Еглова, до фторирования. Увел.  $\times 23\,000$
- Фото 2. Электронный вид поликристаллических агрегатов каолинита из залежи Еглова, до фторирования. Увел.  $\times 32\,000$
- Фото 3. Электронный вид агрегата каолинита после 5 часов фторирования 1,5 n раствором  $\text{NH}_4\text{F}$ . Увел.  $\times 15\,000$
- Фото 4. Электронный вид чешуек каолинита после 5 часов фторирования 1,5 n раствором  $\text{NH}_4\text{F}$ . Увел.  $\times 10\,000$
- Фото 5. Электронный вид монокристаллической чешуйки каолинита после 15 часов фторирования 1,5 n раствором  $\text{NH}_4\text{F}$ . Увел.  $\times 17\,500$
- Фото 6. Электронограмма отдельной, вытравленной чешуйки каолинита (на изображении в виде шестика) после 15 часов фторирования 1,5 n раствором  $\text{NH}_4\text{F}$ . Увел.  $\times 20\,000$
- Фото 7. Реплика агрегатов природного каолинита из залежи Еглова, с параллельным типом срастаний. Увел.  $\times 12\,000$
- Фото 8. Электронный вид (полученный способом реплик) агрегатов каолинита, фторированных 8 часов в 2 n растворе  $\text{NH}_4\text{F}$ . Увел.  $\times 16\,000$



Phot. 1. Electron micrograph of a hexagonal kaolinite flake from Jegłowa before fluorination. Magn.  $\times 23,000$

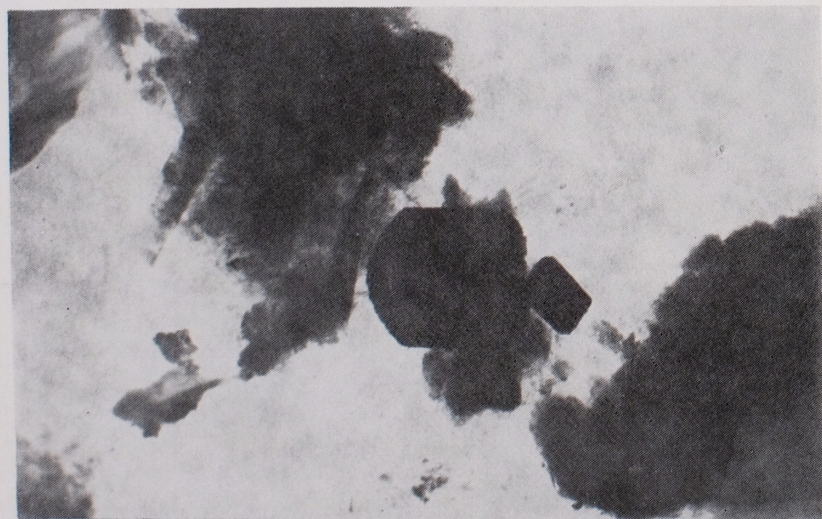


Phot. 2. Electron micrograph of polycrystalline kaolinite aggregates from Jegłowa before fluorination. Magn.  $\times 32,000$





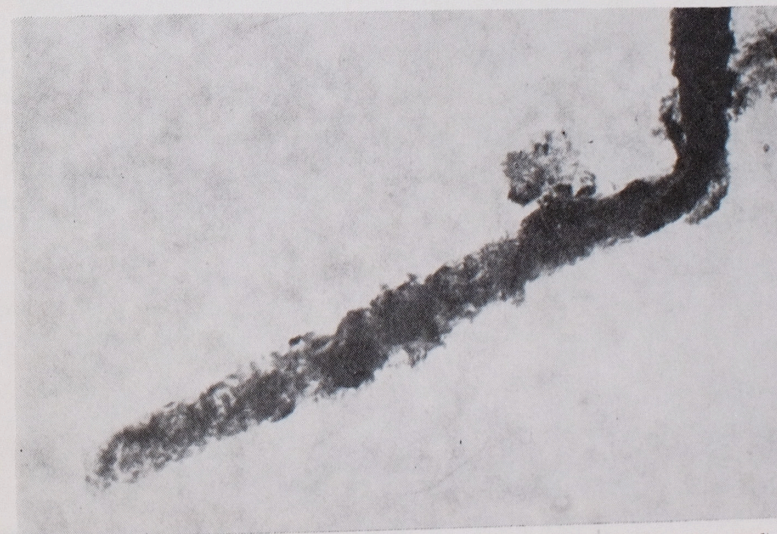
Phot. 3. Electron micrograph of kaolinite aggregate after 5-hour fluorination with 1.5 n  $\text{NH}_4\text{F}$  solution. Magn.  $\times 15,000$



Phot. 4. Electron micrograph of kaolinite flakes after 5-hour fluorination with 1.5 n  $\text{NH}_4\text{F}$  solution. Magn.  $\times 10,000$

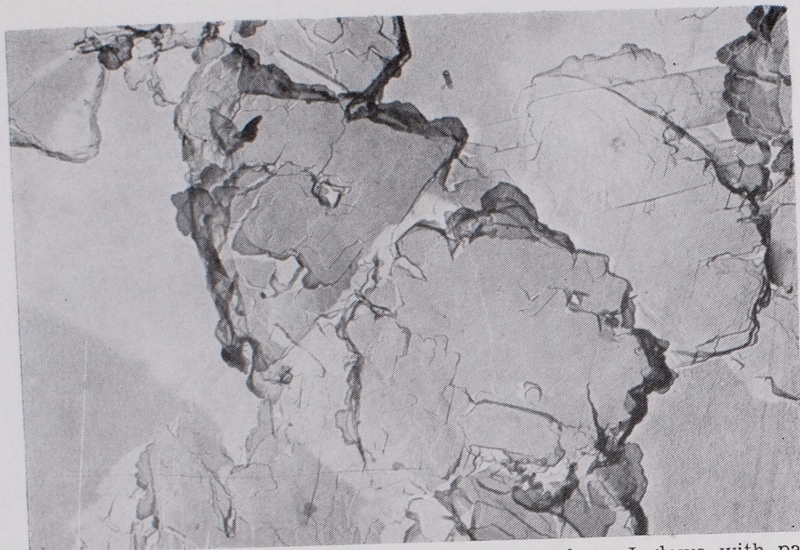


Phot. 5. Electron micrograph of a single kaolinite flake after 15-hour fluorination with 1.5 n  $\text{NH}_4\text{F}$  solution. Magn.  $\times 17,000$



Phot. 6. Electron micrograph of a single etched kaolinite flake (visible as a rod) after 15-hour fluorination with 1.5 n  $\text{NH}_4\text{F}$  solution. Magn.  $\times 20,000$





Phot. 7. Replica of aggregates of non-treated kaolinite from Jegłowa with parallel intergrowths. Magn.  $\times 12,000$



Phot. 8. Electron micrograph (replica technique) of kaolinite aggregates fluorinated with 2 n  $\text{NH}_4\text{F}$  solution for 8 hours. Magn.  $\times 16,000$